Introduction

R-Shield[®] Geofoam is used in a wide range of structural and civil engineering applications. The selection of the appropriate grade of R-Shield Geofoam for a specific application is a critical decision to ensure suitable long term performance.

R-Shield Geofoam is a structural material produced in compliance with ASTM D6817, "Standard Specification for Rigid Cellular Geofoam". R-Shield Geofoam is available in 7 standard grades with compressive resistance @1 % strain ranging from 320 to 2,680 psf where the compressive resistance at 1% is the industry accepted allowable stress for the combination of dead and live loads for geofoam.

Disclaimer

This geofoam selection example is being provided to illustrate a simplified method for the calculation of vertical stress on geofoam in a hypothetical example. This simplified method is being provided only as an example and should not be relied upon for the selection of R-Shield Geofoam for a particular project. In applications where a concrete load distribution slab is used above the geofoam, more advanced load distribution analysis methods such as finite element modeling are recommended.

The selection and/or specification of a R-Shield Geofoam grade for a specific application should be determined by a qualified civil engineer who is acquainted with all possible aspects of a particular project.

Example

A project is proposed to be built using geofoam with a cross section and loads as shown in Figure 1. R-Shield EPS 22 Geofoam is proposed to be used. Vertical loads must be calculated to ensure R-Shield EPS 22 Geofoam is appropriate.

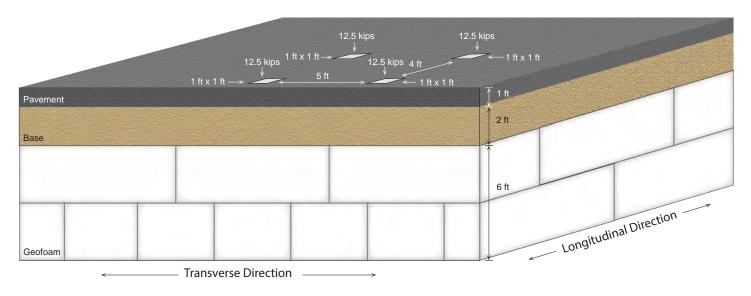


Figure 1. Project Section





Analysis Method

A simplified vertical stress distribution model is shown in Figure 2 based on NCHRP published literature¹.

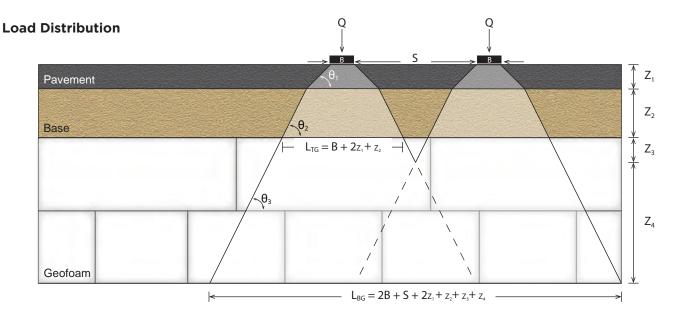


Figure 2. Simplified vertical stress distribution

- Q = loading
- B = equivalent width of loading in the transverse or longitudinal direction
- S = spacing between inside edge of equivalent width of loading
- $\theta_1 = 1H:1V$ slope
- $\theta_2 = 1H:2V$ slope
- $\theta_3 = 1H:2V$ slope
- z_1 = thickness of pavement
- z₂ = thickness of road base
- z_3 = depth within geofoam
- z_4 = depth within geofoam

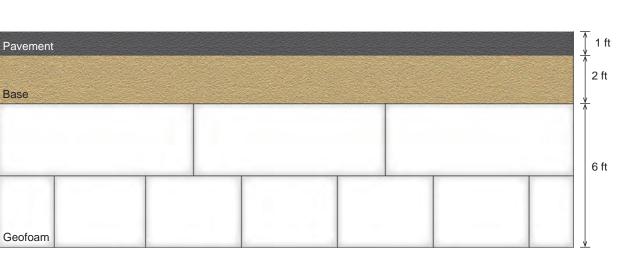


Figure 3. Calculations for dead loads

Dead load at top of geofoam:

 $\sigma_{\text{DL TG}} = z_1 * \gamma_{\text{Pavement}} + z_2 * \gamma_{\text{Base}}$

where γ_{Pavement} and γ_{Base} = unit weight of pavement and base, respectively

$$\begin{split} \sigma_{\rm DL\,TG} = 1\,ft*145\,Ibs/ft^3 + 2\,ft*140\,Ibs/ft^3 = 425\,Ibs/ft^2\\ \sigma_{\rm DL\,TG} = (425\,Ibs/ft^3)\,/\,(144\,in^2/ft^2) = 2.95\,psi \end{split}$$

Dead load at bottom of geofoam:

 $\sigma_{\text{DL BG}} = z_1 * \gamma_{\text{Pavement}} + z_2 * \gamma_{\text{Base}} + z_{\text{GEOFOAM}} * \gamma_{\text{GEOFOAM}}$

where γ_{Pavement} and γ_{Base} and γ_{GEOFOAM} = unit weight of pavement, base, and geofoam, respectively

$$\begin{split} &\sigma_{\rm DL\,BG} = 1~ft~^*~145~lbs/ft^3 + 2~ft~^*~140~lbs/ft^3 + 6~ft~^*~1.35~lbs/ft^3 = 433~lbs/ft^2 \\ &\sigma_{\rm DL\,BG} = (433~lbs/ft^2)~/~(144~in^2/ft^2) = 3.01~psi \end{split}$$





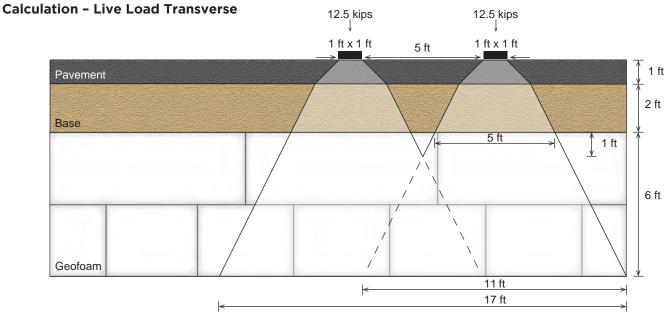


Figure 4. Calculations for live loads

Live load width at top of geofoam:

 $L_{TG} = B + 2z_1 + z_2$ $L_{TG} = 1 \text{ ft} + 2 * 1 \text{ ft} + 2 \text{ ft} = 5 \text{ ft}$

Live load width at bottom of geofoam:

$$L_{BG} = 2B + S + 2z_1 + z_2 + z_3 + z_4$$

$$L_{BG} = 2 * 1 \text{ ft} + 5 \text{ ft} + 2 * 1 \text{ ft} + 2 \text{ ft} + 1 \text{ ft} + 5 \text{ ft} = 17 \text{ ft}$$

Note: Loads are shown calculated at top and bottom of geofoam only here for simplicity, but the load at any depth in geofoam can be calculated following a similar method.



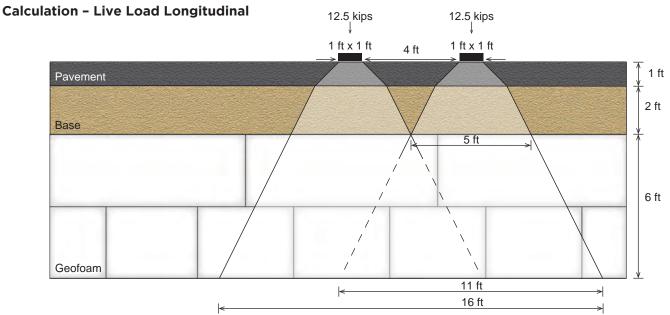


Figure 5. Calculations for live loads

Live load width at top of geofoam:

 $L_{TG} = B + 2z_1 + z_2$ $L_{TG} = 1 \text{ ft} + 2 * 1 \text{ ft} + 2 \text{ ft} = 5 \text{ ft}$

Live load width at bottom of geofoam:

$$L_{BG} = 2B + S + 2z_1 + z_2 + z_3 + z_4$$
$$L_{BG} = 2 * 1 \text{ ft} + 4 \text{ ft} + 2 * 1 \text{ ft} + 2 \text{ ft} + 0 \text{ ft} + 6 \text{ ft} = 16 \text{ ft}$$

Note: Loads are shown calculated at top and bottom of geofoam only here for simplicity, but the load at any depth in geofoam can be calculated following a similar method.



Calculation - Live Loads

Live load at top of geofoam:

No load interaction so load = Q

$$\begin{aligned} \sigma_{\text{LL TG}} &= Q / (L_{\text{TG TR}} * L_{\text{TG LO}}) \\ \sigma_{\text{LL TG}} &= 12500 \text{ lb} / (5 \text{ ft } * 5 \text{ ft}) = 500 \text{ lb/ft}^2 \\ \sigma_{\text{LL TG}} &= (500 \text{ lb/ft}^2) / (144 \text{ in}^2/\text{ft}^2) = 3.47 \text{ psi} \end{aligned}$$

Live load at bottom of geofoam:

All four loads interact so load = 4Q

$$\begin{split} & \sigma_{\rm LL\,BG} = 4Q \ / \ (L_{\rm BG\,TR} \ ^* \ L_{\rm BG\,LO}) \\ & \sigma_{\rm LL\,BG} = 4 \ ^* \ 12500 \ lb \ / \ (17 \ ft \ ^* \ 16 \ ft) \ / \ = \ 184 \ lb \ / \ ft^2 \\ & \sigma_{\rm LL\,BG} = \ (184 \ lb \ / \ ft^2) \ / \ (144 \ in^2 \ / \ ft^2) \ = \ 1.28 \ psi \end{split}$$

Calculation - Total Dead Loads and Live Loads

Total load at top of geofoam:

 $σ_{TL TG} = σ_{DL TG} + σ_{LL TG}$ $σ_{TL TG} = 425 \text{ lb/ft}^2 + 500 \text{ lb/ft}^2 = 925 \text{ lb/ft}^2$ $σ_{TL TG} = 2.95 \text{ psi} + 3.47 \text{ psi} = 6.42 \text{ psi}$

Total load at bottom of geofoam:

$$\sigma_{TLBG} = \sigma_{DLBG} + \sigma_{LLBG}$$

 $\sigma_{TLBG} = 433 \text{ lb/ft}^2 + 184 \text{ lb/ft}^2 = 617 \text{ lb/ft}^2$
 $\sigma_{TLBG} = 3.01 \text{ psi} + 1.28 \text{ psi} = 4.29 \text{ psi}$

Maximum stress on Geofoam is 6.42 psi EPS 22 with a compressive resistance at 1% strain of 7.3 psi is suitable.





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